



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-578-111
Job Sheet 168569



Part No: D350-578-111

Job Qty: 1 ea

Part Name: AS350/AS355 Bearpaws with Wearplates



Status: Scheduled

Priority: Medium

Part Weight: 0 lbs

Job Created: 11/17/17

Due Date: 11/20/17

Type: SOLD

Job Tracking No:

Created By: Linda Lacelle

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph: +34 93 720 6090
fx: 34-937-100130.

Note: 09/20/2017 LMC Includes D350-578-011 And D350-578-031. Compatible On EM and Dart Skidtubes With Standard Wearpads & Wearplates P/N D350-636-011/-012/-013/-014. Not compatible On Dart Skidtubes With Run On Landing (Heavy-Duty) Wearplates P/N D350-636-015/-016/-017/-018/-23/-216/-217/-218. Compatible With Apical Float Systems. D350-578-031 Is Not Compatible With DSI 9506-01 Installation Mod Kit. By Extension, Not Compatible With Aerazur Floats. If Customer Has Aerazur Floats, Customer To Purchase D350-578-011 Kit.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/20/17	0.00	0.00	Start Up Container		
160	Packaging	1 pcs		11/20/17	0.00	0.00	Packaging1		
170	QC	1 pcs		11/20/17	0.00	0.00	QC4		
175	DC	1 pcs		11/20/17	0.00	0.00	DC		
180	Packaging	1 pcs		11/20/17	0.00	0.00	Packaging3		
190	QC21-FG	1 Ea		11/20/17	0.00	0.00	QC21		

Part Op 175 - Photocopy bluefile and create labels per PPP D350-578-111 CHG001
Descriptions: 180 - Identify and pack for shipping as per PPP D350-578-111

DAS
21
8-89

NOV 21 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D350-578-011	1	3	0	0
	D350-578-031	1	0	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

QA Closed: _____ Date: _____

WORK OF

CONFORMANCE / UPDATE



Work Order: _____
Part No. _____
NCR No. _____

Date : _____ Step #: _____

Description Work Order D

PART NO:
Revision:
Operation:
Change No:

AS350/AS355 Bearpaws with Wearplates

D350-578-111
Start up Operation

Mfg Date: 11/20/17
Job No: 168569

Root Cause	
Environment	☐ No Re-verification
Design	☐ Operator
Doc/Data	☐ Offset/Setup
Equip/Tooling	☐ Supplier
Handling/Pre	☐ Training
Material	☐ Use for Testing
Internal Transport	☐ Poor Information
Tribal Knowledge	☐ Rushing
LOA	☐ Product Improvement
Substation	☐ Process Improvement
Past Expiry Date	☐ Manufacturing Process
Misidentified	☐ Past Due

☐ Pressure/Forced	☐ Temperature/Cure
☐ Bending	☐ Set-up
☐ Centre Not Concentric	☐ BOM/Route
☐ Cracks	☐ Broken/Damage/Defect
☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified
☐ Cuffs	☐ Contamination
☐ Crushing	☐ Countersink
☐ Heat Treat	☐ Cut Too Short
☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear
☐ Marks/Chatter	☐ Drill Holes

OTHER :

AGAINST DEPARTMENT/PROCESS



Water Jet	☐	Engineering	☐
Mod. Eng. Coord.	☐	Quality	☐
Store/Packaging	☐	Other	☐
Supplier	☐		

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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

MRB (QSI042) Approval

Completed By

Hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

☐ Wrong Lock Pulled
☐ Out of Sequence
☐ Off-set
☐ Mislabeled
☐ Fit/Function
☐ Misaligned/off center

☐ Positioned Wrong
☐ Outside Dimensions
☐ Over/Under tolerance
☐ Part Incorrect
☐ Part Lost/Missing
☐ Part Moved
☐ Drawing
☐ Finish
☐ Misread
☐ Turning Sequence

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit

5.0 PARTS LIST

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Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

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X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit